

an integral foldable second side flap extending above said second sidewall and having opposing edges;

an integral foldable front flap extending above said front end and integral with the edges of both said first and second side flaps;

an integral foldable back flap extending above said back end and integral with the edges of both said first and second side flaps; and

a top formed from said first and second side flaps and said front and back flaps

wherein said first and second side flaps are folded and adjacent each other.

14-2. The assembly of claim 1 wherein said flexible insulating material is bubble pack material.

15-3. The assembly of claim 1 wherein said flexible insulating material is microfoam.

16-4. The assembly of claim 2 wherein said metalized surface is located on the inside of the inner container.

17-5. The assembly of claim 1 wherein said front and back walls each have a gusseted reinforcement.

18-6. The assembly of claim 1 further comprising:

a selectively releasable means for securing a portion of said first side flap to a portion of said second side flap.

19-7. The assembly of claim 1 wherein at least one of said flaps forming said top has a means for sealing said top.